



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D205-634-011
Job Sheet 175928



Part No: D205-634-011

Job Qty: 1 ea

Part Name: Skidtube with Standard Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/12/18

Job Tracking No:

Due Date: 5/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV I SHEET 11 IPP Rev:P 02.08.28 Removed QC5 from Step 5 KJ IPP Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD ver:EC IPP Rev R 09.01.28 now chg 007 DSI9417 revB EC ver:DD IPP Rev:S 10.12.01 as per chg008 DD ver:EC IPP REV:T 12.01.23 AS PER ECN11-684 VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/28/18	5/28/18	0.00	0.00	Start Up Stores/Pkg-1		 DAS 58 9-89 MAY 18/05/11 DAS 21 9-89
110	Packaging	1 pcs	5/28/18	5/28/18	0.00	0.00	Packaging1-2		
120	QC	1 pcs	5/28/18	5/28/18	0.00	0.00	QC4		
125	DC	1 pcs	5/28/18	5/28/18	0.00	0.00	DC		
130	Packaging	1 pcs	5/28/18	5/28/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea	5/28/18	5/28/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D205-634-011 CHG 011
Descriptions: 130 - Identify and pack for shipping as per PPP D205-634-011 Location : FG084

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D205-634-041	Replacement Skidtube with Standard Wearplates Fits LH or RH	1 Ea (1 ea)	90-Start up Operation	5065830
K10003	Saddles	1 Ea (1 ea)	90-Start up Operation	5065063

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D205-634-041	1	11	0
	K10003	1	4	0

Part Specifications

Specifications could not be found.

Plex 4/12/18 11:44 AM Dart.lajeunesse.marie

5065830

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Step #: _____	DISPOSITION Rework ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross-tube ☐ ... ☐	Engineering ☐ Quality ☐ Other ☐
MRB (QSI042) Approval			
Completed By			
Lead hand / Supervisor Approval Verification			
QC / QA Coordinator Approval			

Description Work Order

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartero.com
www.dartaerospace.com

Container No: S070543
Part: D205-634-011
Job No: 175928
Serial No/Batch: S070543
Revision: _____
Inspector: _____

Date: 06/11/18

Root Cause			
Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐

Pressure/force	☐	Temperature/Cure	☐
Bending	☐	Set-up	☐
Centre Not Concentric	☐	BOM/Route	☐
Cracks	☐	Broken/Damage/Defect	☐
Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐
Cuffs	☐	Contamination	☐
Crushing	☐	Countersink	☐
Heat Treat	☐	Cut Too Short	☐
Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐
Marks/Chatter	☐	Drill Holes	☐

Power Loss/Surge	☐	Positioned Wrong	☐
Folio/Program	☐	Outside Dimensions	☐
Grain	☐	Over/Under tolerance	☐
Weld	☐	Part Incorrect	☐
Wrong Stock Pulled	☐	Part Lost/Missing	☐
Out of Sequence	☐	Part Moved	☐
Off-set	☐	Drawing	☐
Mislabeled	☐	Finish	☐
Fit/Function	☐	Misread	☐
Misaligned/off center	☐	Turning Sequence	☐

Part Number: D205-634-011/-011BK/-011DG/-011MB (K10003 PRODUCTION KIT)

Description: SKIDTUBE w/ STANDARD WEARPLATES, LH/RH

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																															
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